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# Application of the AT Research Capabilities:

## Investigation of Diesel Soot Oxidation and of the Catalysts Degradation

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Cummins Inc.

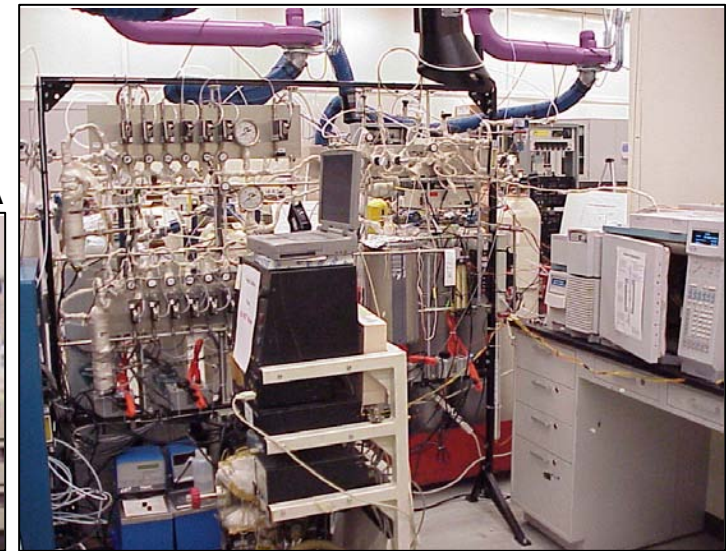
DEER, August 29th 2002

# Outline:

- Diesel soot oxidation
  - = f (soot origin/properties)
  - = f ( $O_2/H_2O$ )
  - = f ( $NO_2$ )

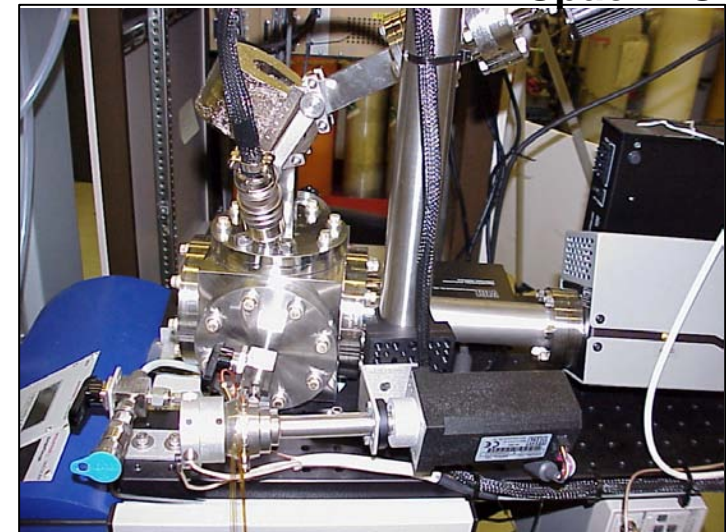


TGA



Micro-Reactor

- Catalysts degradation
  - Micro-reactor probing
  - Localized heat evolution (Spaci-MS)



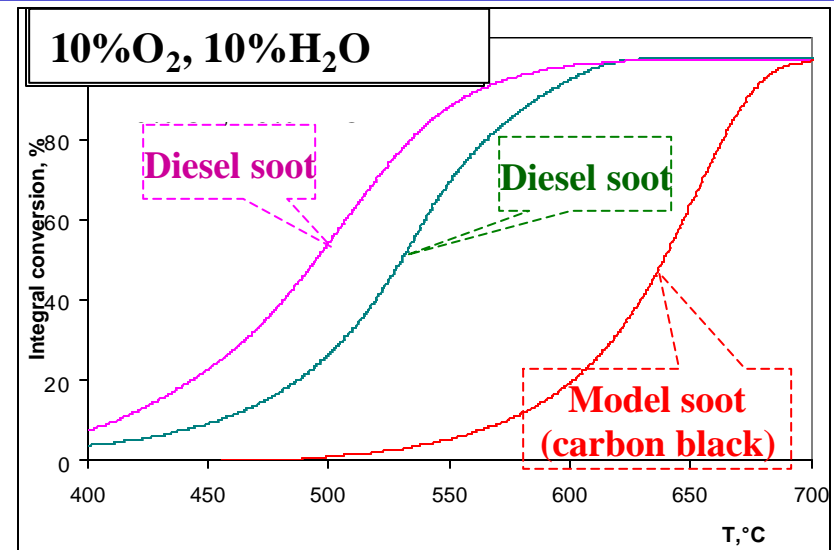
Spaci-MS

# Overview of Diesel Soot Oxidation Study (\*)



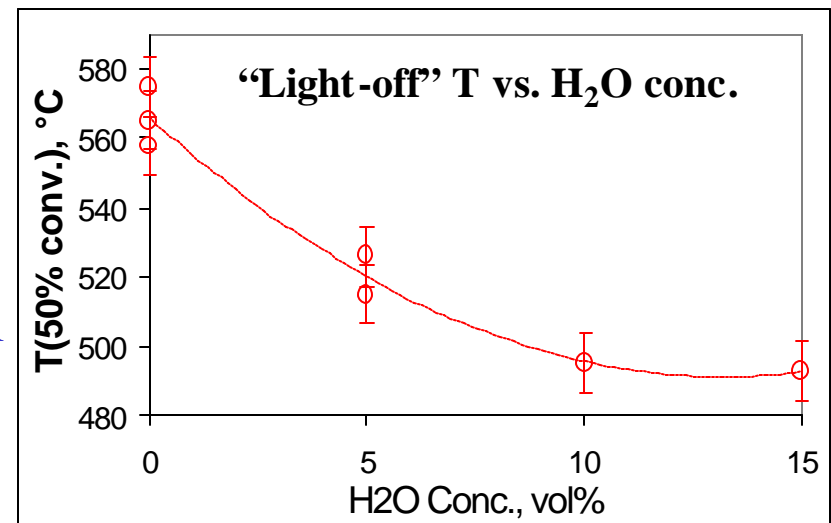
## Different samples of soot:

- differences in light-off of diesel soot samples (up to  $\sim 40^\circ\text{C}$ )
- large difference with the model soot sample (quantitatively and trends)



## Effect of H<sub>2</sub>O on oxidation by O<sub>2</sub>

- synergistically boosts soot oxidation (lowered “light-off” by  $\sim 40\text{-}80^\circ\text{C}$ )
  - diesel exhaust contains enough H<sub>2</sub>O
  - dry air (e.g., compressed air for partial flow regen.) requires higher temp.

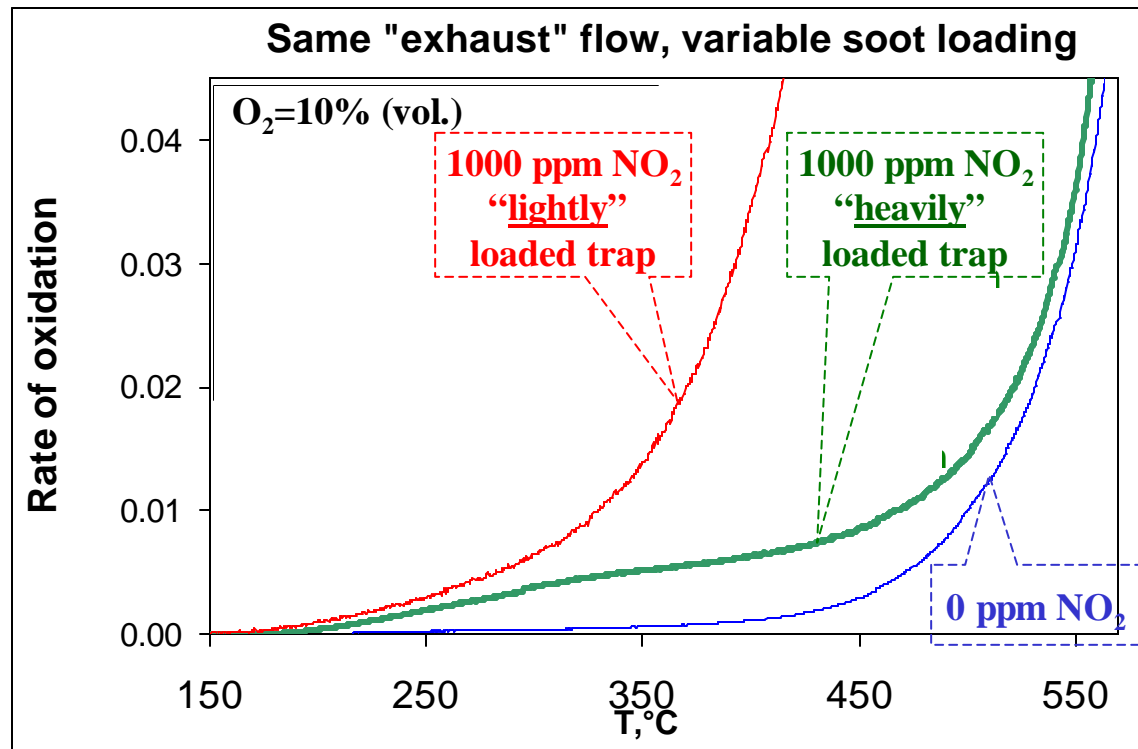


(\*) SAE Paper #2002-01-1684

# Overview of Diesel Soot Oxidation Study



- Effect of  $\text{NO}_2$ :  $[\text{NO}_2 \text{ mass flux}]/[\text{soot loading}]$  ratio
  - at low ratio (e.g., heavily loaded trap),  $\text{NO}_2$  is depleted at low T; then active increase in temperature provides only marginal enhancement until “ $\text{O}_2$ -mechanism” lights off ( $>500^\circ\text{C}$ ).



⇒ Heavily loaded trap or low  $\text{NO}_2$ : active regen. requires  $T > 500^\circ\text{C}$

# Summary - Soot Oxidation



- Equipment and methodology for the quantitative studies of soot oxidation were demonstrated.
  - Cross-validation using multiple *techniques* (temperature-programmed, isothermal, step-response) and *tools* (Micro-Reactor, TGA).
- Initial findings:
  - Complex promotional effect of  $H_2O$  on diesel soot oxidation by  $O_2$ :
    - effect is substantial, synergistic, non-linear
  - Difference between soot samples:
    - diesel samples: similar trends, but quantitative differences
    - diesel vs. model: vast differences (quantitatively and trends)
  - Also observed: changes in soot reactivity during oxidation process
- Work underway:
  - DPF cores loaded with soot on an engine
  - regenerated under the controlled conditions (pilot reactor)

# Probing Catalyst Oxidation Activity

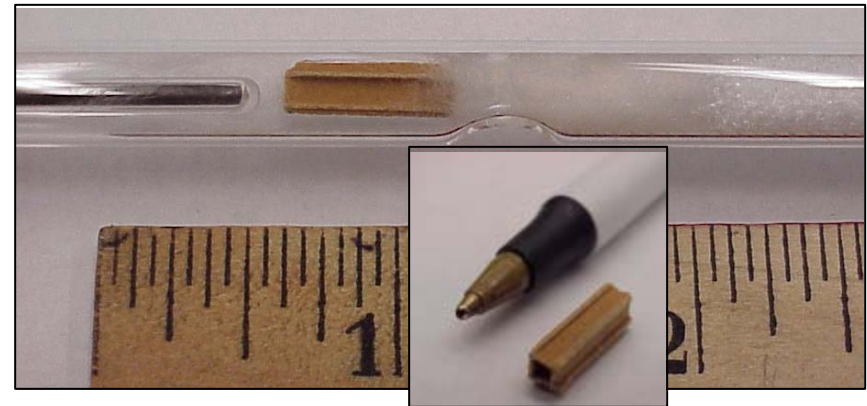


## Objectives:

- **Measure** degradation of *field-tested* catalysts, determine the **cause** if possible
- **Predict degradation** at different conditions (e.g., as a  $f(T)$ , gas composition) - controlled aging of samples *in-situ*.

## Experimental:

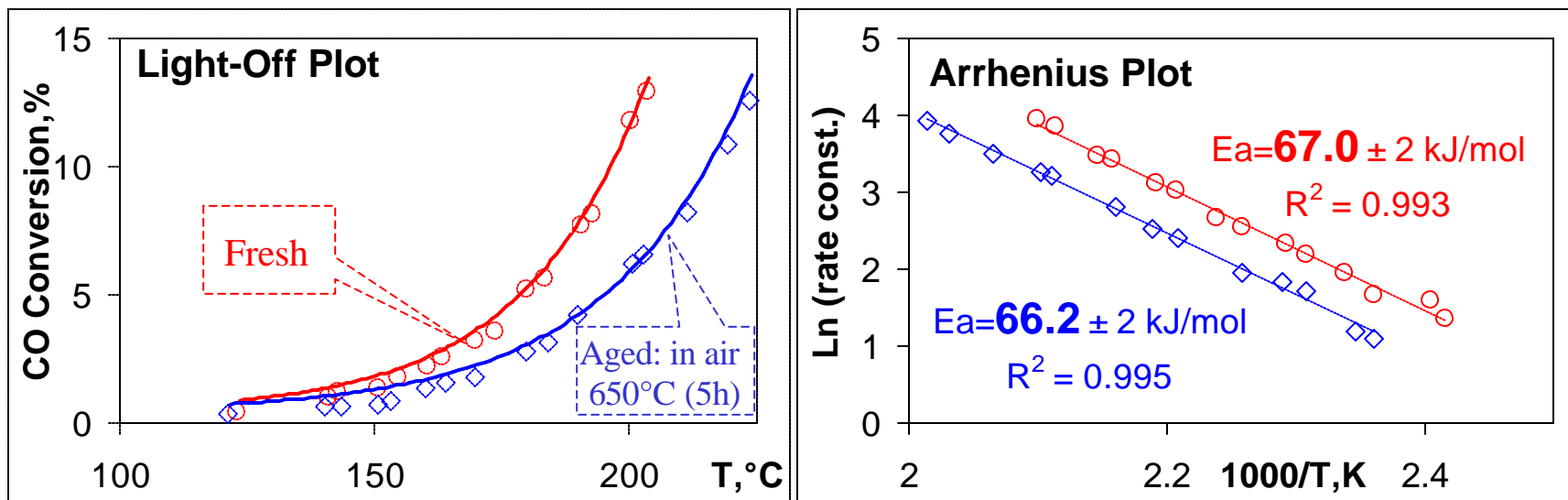
- Probe reaction of CO oxidation
- Single/several channels
  - short ( $\sim 0.5''$ ) - to minimize T gradient across the sample
  - sufficient to prevent gas “bypass”
    - confirmed the absence of mass-transfer limitations
- Excellent reproducibility of sampling channels from the brick



# Probing Catalyst Oxidation Activity

Example:

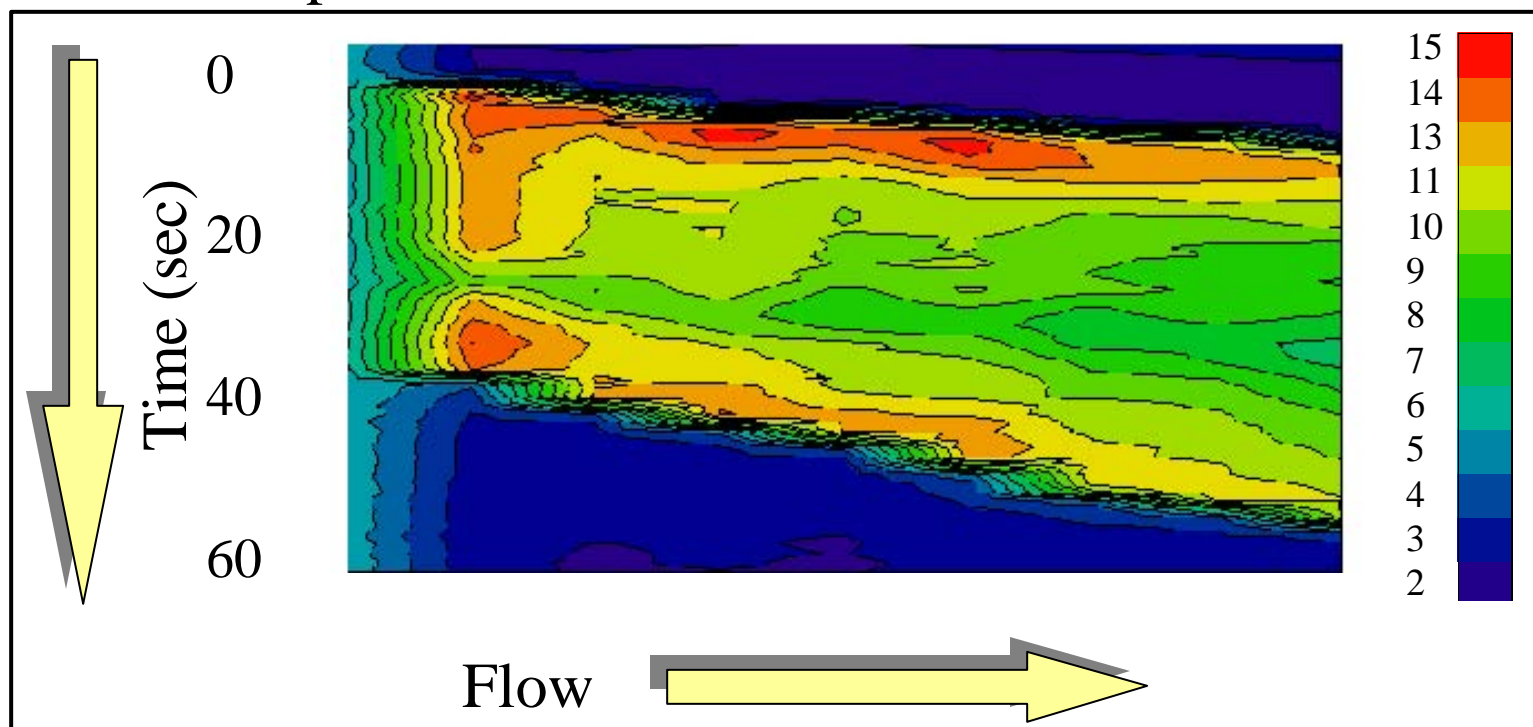
- **Measured degradation:** CO light-off increased by  $\sim 20^\circ\text{C}$
- **Determined the cause:**
  - Activation Energy ( $E_a$ ) has changed insignificantly: no *chemical* changes to the active sites
  - Hence, the loss is due to the frequency factor decrease, i.e. lost the *number* of exposed sites - **agglomeration**





# Catalysts Deactivation

- Large temperature gradients possible in the operating AT devices
  - cause localized (propagating) deactivation
  - accurate measurements of the T-gradients is difficult
- SPACI-MS<sup>(\*)</sup> can be used to infer location of hot spots from the concentration profiles



<sup>(\*)</sup> Details about the Spaci-MS technique were published at SAE, CLEERS



# Acknowledgements

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